

Referenz-Nr. Order No.	J x M	k	h	h1	e	L	L1	L2	
2390-010	ISO30-M12	83	99	35	18	85	128	26	6030
2390-015	ISO40-M16								6555
2390-020	ISO50-M24								9110
2390-025	BT40 -M16								6900
2390-030	BT50 - M24								9840
2390-035	SK40- M16					6750			
2390-040	SK50- M24					8970			
2390-045	MK4 - M16					6180			
2390-050	MK4 Keil / wedge					6880			
2390-055	MK5 - M20					7785			
2390-060	MK5 Keil / wedge	7450							

2390

- Präzision 0,01 Bearbeitung 18-210 mm
beinhaltet 4 Locheneinsätze und 1 Nutenräumer in Holzkiste
wechselbare Einsätze: ISO 30-40; BT 40-50; SK40-50; MK4-5

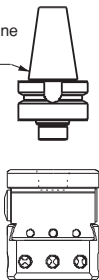
2390

- Product has 0.02 machining sensitivity and it can implement processes from 18mm to 210mm.
It's modular system structure provides convenience in using.
It provides the possibility of using in CNC and Mechanical benches by changing the holder.
The product takes place in a wooden box with it's 4 hole bar, 1 T-Slot scraper.
Changeable Holders:
Possibility to be used with ISO30-40-50 BT 40-50 SK40-50 MK4-5.



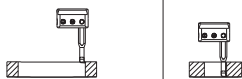
Es ist modular aufgebaut.
Befestigung erfolgt durch im
Uhrzeigersinn in den Prozess
zu schrauben.

It is modular. Fixing process is done
screwing towards clockwise



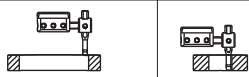
Referenz-Nr. Order No.	L	L1	e	Kanten Schneid-Typ Cutting Edge type	
2395-1	85	-	18	DCMT	112
2395-2	95	-	18	DCMT	130
2395-3	132	-	18	DCMT	200
2395-4	-	128	18	-	360

min	Ø	max	c1	Umdrehung / Min Revolution per minute
18		95	50	400-450
18		95	63	400-450
20		100	100	170-220



- Bei Montage der Einsätze ist Bearbeitung 18-100 mm
Durchmesser und 0-100 mm Tiefe möglich
- It is possible to have enlargement from 18mm to 100mm by
attaching bars to the bottom holes taking place in the slide of
the product and it can go down to depth up to 0-100mm.

min	Ø	max	c2	Umdrehung / Min Revolution per minute
95		210	55	90-170
95		210	65	90-170



- Bei Montage der Zwischeneinsätze ist Bearbeitung
Durchmesser 95-210 mm und Tiefe 0-65 mm möglich
- By applying intermediary means to the side hole of the product's
slide, it is possible to have enlargement from 95mm to 210mm
and it can go down to depth up to 0-65mm as seen in the figure.

